論文内容の要旨

The dynamic changes in the structures and electronic states of supported metal catalysts in redox processes characterized by time-resolved x-ray absorption fine structure (XAFS) 時間分解 XAFS による金属担持触媒活性中心の 酸化還元反応に伴う構造及び電子状態変化の動的機構の解明 <u>氏名:上村洋平</u>

Introduction

A goal of catalytic chemistry is to understand key issues to control dynamic catalysis of nanoparticles and surfaces by *in situ* characterization techniques, because new catalysts in industry have been developed in try-and-error type investigation, and rational design of nanoparticle catalysts and surfaces is still hard to achieve in a molecular level. Among many characterization techniques, x-ray absorption fine structure (XAFS) is one of the most powerful techniques for characterization of structures and electronic states of supported metal catalysts which have been employed in a variety of industrial chemical processes as well as in sustainable green processes, environmentally benign processes, automobile exhaust cleaning processes, fuel cells. Recently, time-resolved Dispersive-XAFS(DXAFS) has received much attention as an inevitable technique to discover the origin and mechanism of the genesis of efficient solid catalysis.

In this study, I have explored dynamic changes in the structure and electronic state of supported metal catalysts in redox processes by *in situ* time-resolved DXAFS, choosing two types of supported metal catalysts, a Re₁₀ cluster catalyst supported on HZSM-5 zeolite(Re/HZSM-5) for catalytic phenol synthesis from benzene and O₂ and two kinds of PtSn bimetallic nanoparticle catalysts supported on γ -Al₂O₃ for reforming process and on active carbon for fuel cell.

Experimental

Sample preparation ; A 0.6 wt% Re/HZSM-5 catalyst was prepared by Chemical Vapor Deposition of CH₃ReO₃ . A γ -Al₂O₃-supported Pt-Sn catalyst was prepared by a conventional impregnation method using 0.4 M HCl aq. A carbon (KETJEN BLACK ECP600JD)-supported Pt-Sn catalyst was also prepared by a conventional adsorption method as follows; typically 0.14 g H₂PtCl₆·6H₂O was dissolved into 0.1 M HCl aq. or 1 M HCl aq., and 0.061 g SnCl₂·2H₂O was added to each solvent under continuously stirring. The solution was stirred for 5 h at R.T. and then filtered. The remaining powder was kept under vacuum over night. The samples prepared with 1 M HCl aq. and 0.1 M HCl aq. and 0.1 M HCl aq. are denoted as 1 M PtSn/C and 0.1 M PtSn/C, respectively.

In situ XAFS measurement ; All *in situ* XAFS measurements were conducted at the Photon Factory in KEK. *In situ* DXAFS experiments at Re L_{III}-edge were performed by a Bragg-type curved Si(111) crystal polychromator (R = 2.5 m) and a photo-diode array equipped with a phosphorescent device. *In situ* step-scan and quick XAFS measurements at Pt L_{III} edge were mainly carried out at the beamline of 9A, 9C, and 12C with Si(111) double crystal monochromators (DCM), and some XAFS measurements at Pt-L_{III} edge and all *in situ* XAFS measurements at Pt L_{III}-edge and Sn K-edge were measured at the beamline of NW10A with Si(311) DCM. *In situ* DXAFS measurements at Pt L_{III}-edge and Sn K-edge measurements and a Laue-type Si(511) curved crystal polychromator(R = 0.9 m) was used for Pt L_{III}-edge measurements.

Results and Discussions

The oxidation of active Re10 clusters supported on HZSM-5

Phenol is one of the most important industrial chemicals, but the its chemical process, called as cumene process, has some drawbacks such as low-one path efficiency or treatments of lots of by-products. The direct phenol synthesis by the the selective oxidation of benzene with molecular oxygen has been the most desired process and explored for decades in the light of economy and environment. The Re₁₀ cluster supported on HZSM-5 is the first promising catalyst which transforms benzene to phenol with 93.9% selectivity at 9.9% conversion.

Fig. 1(a) shows Re L_{III}-edge time-resolved XAFS spectra for the Re₁₀ cluster/HZSM-5 catalyst under O₂ atmosphere at 553 K, where the active Re₁₀ cluster transforms to the inert ReO₄ monomer. In the timeresolved XAFS spectra, there were observed three isosbestic points. It indicates that the XAFS spectra can be described as $\mu t(E,t) = c(t)\mu t(E,0) +$ $(1 - c(t))\mu t(E, \infty)$; $\mu t(E, 0)$ is the initial spectrum and $\mu t(E, \infty)$ is the final spectrum. The coefficient c(t)was described as $c(t) = Ae^{-k't}$ from the fitting results, where k' is the apparent rate constant. This implies that the oxidation of the Re₁₀ cluster on HZSM-5 is



Fig. 1 (a) Time-resolved XAFS spectra of Re L_{III} -edge under O_2 atmosphere, where the spectrum was measured in 0.1 s every 1 s. (b) Arrhenius plots of the oxidation of the Re₁₀ clusters under O_2 and a mixture of benzene and O_2 .

of the first order to $[\text{Re}_{10}]$. Thus, it is suggested that a Re_{10} cluster is swiftly oxidized to ReO_4 monomers without formation of any undesirable intermediates and this should be a key of the high selectivity of the Re/HZSM-5 catalyst. *In situ* DXAFS measurements were conducted under O_2 and $\text{Bz} + O_2$ atmosphere at several temperature. The similar analysis of these results gives Fig. 1(b) shows the Arrhenius plots of the oxidation of Re_{10} species under O_2 and Bz+ O_2 . Their activation energies (E_a) were calculated to be 49 kJ mol⁻¹ and 74 kJ mol⁻¹, respectively. Although the reaction steps under the both atmospheres are the same, the activation energy was different from each other. Benzene shows a positive effect on stabilizing the active cluster structure under the reaction atmosphere and this is a key of its high catalytic performance.

The reaction mechanism of phase separation of the Pt-Sn nanoparticles

Supported Pt-Sn bimetal catalysts are used as a multifunctional catalyst for reforming, alkane dehydrogenation, fuel cell electrode. Pt-Sn bimetal catalysts are also tolerant to CO poisoning, which is especially beneficial for commercial fuel cell electrodes. Although the Pt-Sn bimetal catalysts have advantages in catalytic properties and economical efficiency, the bimetal phase can be dephased with dissociation of nano-alloy phase by oxidation, and this is supposed to induce leaching of the Pt and Sn ions on the electrode and decrease the catalytic activity. The information on the dynamic formation and dissociation of nano-alloy particles is crucial to understand and improve the leaching processes.

The kinetic analysis of the oxidation of $PtSn/\gamma$ - Al_2O_3

From XRD pattern and *in situ* EXAFS experiments, the Pt-Sn alloy was formed on γ -Al₂O₃ after reduction and it was mainly the Pt₃Sn₁ structure, which has the fcc structure and longer lattice constants than Pt bulk. Pt and Sn have been oxidized in 30 min under O₂ atmosphere at 673 K. Fig. 2(a) shows the results of *in situ* DXAFS measurements

at Pt L_{III}-edge for PtSn/ γ -Al₂O₃.

The $\mu t(E_1, t)$ of Pt L_{III}-edge was fitted well with the double exponential function as $\mu t(E_1, t) = c_1 e^{-k'_1 t} + c_2 e^{-k'_2 t}$. This indicates that the oxidation of Pt in PtSn/ γ -Al₂O₃ proceeds through at least two successive reactions. Fig. 2(c) shows the change of the white line intensity of Pt L_{III}-edge at different P_{O_2} . The kinetic analyses were performed in the following manner; the white line intensity, $\mu t(E_1, t)$, was plotted against the reaction time(t) in Fig. 2 (b) and the function $\mu t(E_1, t)$ was fitted by $\mu t(E_1, t) = \sum c_i e^{-k'_i t} + y_0$ with the minimum i. Here k'_i is an apparent rate constant, which depends on the pressure of gaseous oxygen. Supposing O₂ adsorbs molecularly, the number of O₂(ad) is described as $NKP_{O_2}(1 + KP_{O_2})^{-1}$, thus k'_i is described as $k'_i = k_i(T)NKP_{O_2}(1 + KP_{O_2})^{-1}$. N is the number of adsorption point on the surface of nanoparticle and K is adsorption equilibrium constant for O₂ and k_i is a true rate constant. The k'_i plot against P_{O_2} was fitted with the function to extract $k_i(T)$.



Fig. 2 (a) The time-resolved XAFS spectra of PtSn/ γ -Al₂O₃ Pt L_{III} edge in the oxidation process at $P_{O_2} = 21.0$ kPa and T = 673 K. (b) the change in the intensity of the white line of (a). (c) the variation of the intensity of white line under several P_{O_2} . (d) the rate constants for the oxidation of PtSn/ γ -Al₂O₃.

Each line has a turnoff point(pointed in Fig. 2(c)). It takes longer time for $\mu t(E_1, t)$ to reach the point as P_{O_2} becomes lower. Fig. 2(d) shows the dependence of k' for the oxidation of Pt on P_{O_2} . As the k'_1 is proportional to P_{O_2} , KP_{O_2} must be much smaller than 1 and the number of O_2 adsorbed on the surface of the nanoparticles is much lower than that at saturation. Thus k' can be described as $k' = kNKP_{O_2}$. On the other hand, k'_2 is be independent of P_{O_2} . This means the equilibrium constant K is much lager than that of the first oxidation process.

Fig. 3(a) shows the change of the white line intensity, $\mu t(E_1, t)$, at Sn K-edge for PtSn/ γ -Al₂O₃. The intensity of the white line of Sn K-edge is be described by a single step scheme $c \cdot e^{-k't}$ in contrast to the oxidation of Pt. And the apparent rate constant of the oxidation of P_{O_2} (Fig. 3 (b)). These facts indicate that Pt and Sn can be oxidized simultaneously at the beginning of the oxidation process. Although Sn is oxidized through single process, Pt is not completely oxidized in the first step. Sn is comparable to that of the first oxidation step of Pt and the dependence of k' is also in proportion to P_{O_2} .



Fig. 3(a) The change of the white line intensity at Sn K-edge at $P_{O_2} = 23.6$ kPa and T = 673 K. (b) the rate constants for the oxidaion of Sn in PtSn/ γ -Al₂O₃.

It is supposed that Pt nanoparticles are constructed after the first oxidation step and it is gradually oxidized. Highresolution TEM images for Pt/SnO_2 showed formation of Pt nanoparticles surrounded by amorphous SnO_x on SnO_2 under the similar oxidation condition to the present XAFS experiment. The whole oxidation process of $PtSn/\gamma-Al_2O_3$ may be described as follows; Pt and Sn in the $PtSn/\gamma-Al_2O_3$ are oxidized simultaneously at the beginning, which is the phase separation process, and Pt becomes nanoparticles surrounded by amorphous SnO_x .

The kinetic analysis of the oxidation of $1 \text{ M PtSn/C}(Pt_3Sn_1/C)$ and $0.1 \text{ M PtSn/C}(Pt_1Sn_1/C)$

The PtSn structure in the reduced 1M PtSn/C and the reduced 0.1 M PtSn/C were Pt₃Sn₁ and Pt₁Sn₁ determined by XRD and EXAFS, respectively. PtSn alloy has several kinds of structure according to the atomic ratio of Sn and Pt. Especially the Pt₃Sn₁ structure is considered as the active structure of the electrode of fuel cell. Here the structure of PtSn alloy is formed selectively with changing the concentration of HCl. Fig. 4(a) shows the results of *in situ* DXAFS experiments at Pt-L_{III} edge for 1M PtSn/C, whose main structure is Pt₃Sn₁. The change of the intensity of white line is analyzed under the assumption of the single step scheme. Fig. 4 (b) shows the plot of k' against P_{O_2} , where k' is described as $kNKP_{O_2}(1 + KP_{O_2})^{-1}$ and k = 1.3 s⁻¹ and K = 0.044. In situ DXAFS measurements at Sn K-edge for Pt₃Sn₁/C were also conducted. The oxidation process of Sn was also fitted by a single exponential curve, resulted in k = 1.3 s⁻¹.

By examining the change of white line intensity over longer time, it was obtained that Sn was completely oxidized in 10 s and that Pt was gradually oxidized over 600 s like the oxidation of $PtSn/\gamma-Al_2O_3$. This indicates that Pt is not oxidized in the single process. This is because SnO_x covers Pt after the first oxidation step like the case of $PtSn/\gamma-Al_2O_3$.

In situ Pt L_{III}-edge DXAFS spectra of 0.1 M PtSn/C, whose main structure is Pt₁Sn₁, are shown in Fig. 5(a). The change of white line intensity is described as the single step scheme, but Pt of Pt₁Sn₁/C is less oxidized than that of Pt₃Sn₁/C. The pressure dependence of k' is indicated in Fig. 5(b). k was calculated as 0.75 s⁻¹ from the plot of k' against P_{O_2} . The rate constant of the Pt oxidation in Pt₁Sn₁/C is smaller than that of Pt₃Sn₁/C. But, the rate constant of the Sn oxidation was comparable to that for Pt₃Sn₁/C. Sn of the Pt₁Sn₁/C was completely oxidized. Considering the results of high-resolution TEM of Pt/SnO₂, SnO_x is produced in the oxidation of Pt₁Sn₁/C and the Pt nanoparticles in Pt₁Sn₁/C. Thus the Pt nanoparticle is kept away from the gas phase O₂ due to the SnO_x coverage. The oxidation of Pt nanoparticle in PtSn/C is strongly affected by the content of Sn in the initial PtSn bimetal nanoparticles. The *in situ* DXAFS revealed the kinetic parameters and dynamic oxidation behaviors for each of Pt and Sn sites in the Pt-Sn bimetal nanoparticles supported on active carbon.



Fig. 4 (a) The Pt L_{III}-edge time-resolved XAFS spectra of Pt₃Sn/C at $p_{O_2} = 20$ kPa and T = 573 K. (b) the rate constants for the oxidation of Pt₃Sn/C.



Fig. 5 (a) The Pt L_{III} -edge time-resolved XAFS spectra of PtSn/C at PO2 = 20 kPa and T = 573 K. (b) the rate constants of oxidation of PtSn/C.